Vision System FZ5-Series

A range of processing items for positioning and inspection

- The High-precision Object Detection Required for Positioning
- Converting Measurement Results to Output User Units
- Easily Integrate Interfaces into the Machine
- · Easy Setup with Program Scalability



System configuration

EtherNet/IP, No-protocol Ethernet and PLC Link Connections

Example of the FZ5 Sensor Controllers (4-camera type)



* To use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.

Ordering Information

FZ5 Series Sensor Controllers

Ite	em	CPU	No. of cameras	Output	Model
				NPN	FZ5-1200
		High-speed	2	PNP	FZ5-1205
		Controllers	4	NPN	FZ5-1200-10
	Controllers			PNP	FZ5-1205-10
	integrated with LCD		2	NPN	FZ5-800
		Standard		PNP	FZ5-805
		Controllers		NPN	FZ5-800-10
			4	PNP	FZ5-805-10

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The product photographs and figures that are used in this catalog may vary somewhat from the actual products.

Cameras

Item		Descriptions	Color / Monochrome	Image Acquisition Time	Model
<u></u>			Color		FZ-SC5M3
CHI.		5 million pixels	Monochrome	38.2 ms	FZ-S5M3
	Digital		Color		FZ-SC2M
CUP.	CCD/CMOS Cameras (Lens required)	2 million pixels	Monochrome	33.3 ms	FZ-S2M
			Color	10.5	FZ-SC
	300,000 pixels	Monochrome	12.5 ms	FZ-S	
•			Color		FZ-SFC
O	Small Digital	300,000-pixel flat type	Monochrome	12.5 ms	FZ-SF
	- CCD Cameras (Lenses for small camera required)		Color		FZ-SPC
1 10	(300,000-pixel pen type	Monochrome	12.5 ms	FZ-SP
		Narrow view	Color		FZ-SQ010F
	Intelligent Compact CMOS Cameras	Standard view	Color		FZ-SQ050F
	——— (Camera + Manual Focus Lens + High power Lighting)	Wide View (long-distance)	Color	16.7 ms	FZ-SQ100F
E HIQ		Wide View (short-distance)	Color		FZ-SQ100N

Camera Cables

Item	Descriptions	Cable length *2	Model
		2m	FZ-VS3 2M
$\langle \bigcirc$	Camera Cable	3m	FZ-VS3 3M
\sim	Camera Cable	5m	FZ-VS3 5M
		10m	FZ-VS3 10M
		2m	FZ-VSB3 2M
		3m	FZ-VSB3 3M
.9	Bend resistant Camera Cable	5m	FZ-VSB3 5M
-		10m	FZ-VSB3 10M
		2m	FZ-VSL3 2M
\bigcirc		3m	FZ-VSL3 3M
<	Right-angle Camera Cable *1	5m	FZ-VSL3 5M
•		10m	FZ-VSL3 10M
-		2m	FZ-VSLB3 2M
\bigcirc		3m	FZ-VSLB3 3M
~ 9	Bend resistant Right-angle Camera Cable *1	5m	FZ-VSLB3 5M
•		10m	FZ-VSLB3 10M
, Ó	Long-distance Camera Cable	15m	FZ-VS4 15M
. Q	Long-distance Right-angle Camera Cable *1	15m	FZ-VSL4 15M
\$	Cable Extension Unit Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m *2)	-	FZ-VSJ

*1 *2 This Cable has an L-shaped connector on the Camera end. The maximum cable length depends on the Camera being connected, and the model and length of the Cable being used. For further information, please refer to the "Cameras / Cables Connection Table" and "Maximum Extension Length Using Cable Extension Units FZ-VSJ".

Cameras / Cables Connection Table

			Dig	ital CCD/CMOS cam	eras	Small digital	Intelligent
Type of camera	Model	Cable length	300,000-pixel	2 million-pixel	5 million-pixel	CCD cameras Pen type / flat type	compact CMOS cameras
			FZ-S/SC	FZ-S2M/SC2M	FZ-S5M3/SC5M3/ S5M2	FZ-SF/SFC FZ-SP/SPC	FZ-SQ□
		2 m	Yes	Yes	Yes	Yes	Yes
Camera Cables	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	Yes	No	Yes	Yes
		2 m	Yes	Yes	Yes	Yes	Yes
Bend resistant camera cables Bend resistant Right-angle	FZ-VSB3	3 m	Yes	Yes	Yes	Yes	Yes
Camera Cable	FZ-VSLB3	5 m	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	Yes	No	Yes	Yes
I ong distance right-angle	FZ-VS4 FZ-VSL4	15 m	Yes	Yes	No	Yes	Yes

Maximum Extension Length Using Cable Extension Units FZ-VSJ

			Max. number of	Us	ing Cable Extension Units FZ-VSJ
Item	Model	Maximum cable length using 1 Camera Cable	connectable Extension Units	Max. cable length	Connection configuration
Digital	FZ-S/SC FZ-S2M/SC2M	15 m (Using FZ-VS4/VSL4)	2	45 m	Camera cable: 15 m X 3 Extension Unit: 2
CCD/CMOS Cameras	FZ-S5M3/SC5M3	5 m (Using FZ-VS□/VSL□)	2	15 m	Camera cable: 5 m X 3 Extension Unit: 2
Small Digital CCD Cameras Flat type/ Pen type	FZ-SF/SFC FZ-SP/SPC	15 m (Using FZ-VS4/VSL4)	2	45 m	Camera cable: 15 m X 3 Extension Unit: 2
Intelligent Compact CMOS Cameras	FZ-SQ	15 m (Using FZ-VS4/VSL4)	2	45 m	Camera cable: 15 m X 3 Extension Unit: 2

LED Monitor Cable

Item	Descriptions	Cable length	Model
0	LED Monitor Cable	2 m	FZ-VM 2M
4 J		5 m	FZ-VM 5M

Parallel I/O Cable

Item	Descriptions	Cable length	Model
	Parallel I/O Cable	2 m	FZ-VP 2M
		5 m	FZ-VP 5M
<u>⁄</u> 0	Parallel I/O Cable for Connector-terminal Conversion Unit Connector-Terminal Block Conversion Units can be connected	2 m	FZ-VPX 2M
• 🖌	(Terminal Blocks Recommended Products: OMRON XW2R-□50GD-T*)	5 m	FZ-VPX 5M
Standard Contraction	Connector-Terminal Block Conversion Units, General-purpose devices	XW2R-⊟50GD-T*	

* Insert the wiring method into □ in the model number as follows. Phillips screw = J, Slotted screw (rise up) = E, Push-in spring = P Refer to the XW2R Series catalog (Cat. No. G077) for details.

Recommended EtherNet/IP Communications Cables

Use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for EtherNet/IP.

Item	Descriptions			Model
-	Wire Gauge and Number of	Cables	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 × 4P CP *1
-	Pairs: AWG24, 4-pair Cable		Kuramo Electric Co.	KETH-SB *1
-		RJ45 Connectors	Panduit Corporation	MPS588-C *1
_		Cables	Kuramo Electric Co.	KETH-PSB-OMR *2
_	Wire Gauge and Number of	Cables	JMACS Japan Co.,Ltd.	PNET/B *2
	Pairs: AWG22, 2-pair Cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

Note: Please be careful while cable processing for EtherNet/IP, connectors on only one end should be shield connected.

We recommend you to use above cable For EtherNet/IP and RJ45 Connector together.
 We recommend you to use above cable For EtherNet/IP and RJ45 Assembly Connector together.

Item			Descriptions		Model
	LCD Monitor 8.4 inche For Box-type Controlle				FZ-M08
2-2000	USB Memory		2 GB		FZ-MEM2G
i			8 GB		FZ-MEM8G
	VESA Attachment For installing the LCD	integrated-type contro	bller		FZ-VESA
	Desktop Controller Sta For installing the LCD		oller		FZ-DS
	Display/USB Switcher				FZ-DU
	Mouse Recommender Driverless wired mouse (A mouse that requires	e	be installed is not supported.)		_
	Industrial Switching Hubs for EtherNet/IP and Ethernet	5 port		Current consumption: 0.07 A	W4S1-05D
					FLV Series *
External Lighting					
		ontrol	Camera Mount Lighting Controlle	ər	FLV-TCC Series
	Lighting Controller (Required to control external lighting from a Controller)		Analog Lighting Controller	Analog Lighting Controller	
		For FL-Series	Camera Mount Lighting Controlle	Camera Mount Lighting Controller	
			Mounting Bracket	Mounting Bracket	
	For Intelligent Compact Camera			Mounting Brackets	
			Polarizing Filter Attachment	Polarizing Filter Attachment	
	Mounting Bracket for F	Z-S	1		FZ-S-XLC
_	Mounting Bracket for F	Z-S⊡2M			FZ-S2M-XLC
	Mounting Bracket for F	FH-SM-XLC			

* Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

		Size of image element	Recommended lens				
Resolution	Camera Model		Standard Lens	Telecentric Lens	Vibrations and Shocks Resistant Lens		
FZ-SF/SFC			FZ-LES Series				
300,000-pixel F	FZ-SP/SPC	1/3" equivalent	FZ-LES Selles				
	FZ-S/SC	-	SV-V Series		VS-MCA Series		
2 million-pixel	FZ-S2M/SC2M	1/1.8" equivalent	SV-H Series	VS-TCH Series	Non-telecentric Macro VS-MC Series		
		i, no oquitatoni	VS-H1 Series	VS-TEV Series	VS-MCA Series		
5 million-pixel	FZ-S5M3/SC5M3	2/3" equivalent	SV-H Series	VS-TCH Series	VS-MCA Series Non-telecentric Macro VS-MC Series		

Ratings and Specifications (FZ5 Sensor Controllers)

уре			High-speed Controllers Standard Controllers						
Model		NPN	FZ5-1200	FZ5-1200-10	FZ5-800	FZ5-800-10			
		PNP	FZ5-1205	FZ5-1205-10	FZ5-805	FZ5-805-10			
Controller typ	•		Controllers integrated with LCD						
No. of Camera	s		2	4	2	4			
Connected Ca	mera		Can be connected to FZ-S serie	es.					
	When connected to a	a intelligent compact camera	752 (H) × 480 (V)						
Processing When connected to a 300,000-pixe		o a 300,000-pixel camera	640 (H) × 480 (V)						
resolution	When connected t	o a 2 million-pixel camera	1600 (H) × 1200 (V)						
	When connected t	o a 5 million-pixel camera	2448 (H) × 2044 (V)						
No. of scenes			128 *1						
		Connected to 1 camera	232						
	When connected	Connected to 2 cameras	116						
	to a intelligent compact camera	Connected to 3 cameras	77						
		Connected to 4 cameras	58						
		Connected to 1 camera	Color camera: 270, Monochron	ne Camera: 272					
	When connected	Connected to 2 cameras	Color camera: 135, Monochron	ne Camera: 136					
	to a 300,000-pixel camera	Connected to 3 cameras	Color camera: 90, Monochrome	e Camera: 90					
Number of		Connected to 4 cameras	Color camera: 67, Monochrome	e Camera: 68					
ogged images 2	When connected to a 2 million-pixel camera	Connected to 1 camera	Color camera: 43, Monochrome	e Camera: 43					
When to a 2		Connected to 2 cameras	Color camera: 21, Monochrome Camera: 21						
		Connected to 3 cameras	Color camera: 14, Monochrome Camera: 14						
		Connected to 4 cameras	Color camera: 10, Monochrome Camera: 10						
	When connected to a 5 million-pixel camera	Connected to 1 camera	Color camera: 16, Monochrome Camera: 16						
		Connected to 2 cameras	Color camera: 8, Monochrome Camera: 8						
		Connected to 3 cameras	Color camera: 5. Monochrome						
		Connected to 4 cameras	Color camera: 4, Monochrome						
Operation			Touch pen, mouse, etc.						
Settings			Create series of processing ste	ps by editing the flowchart (Help messages provided).				
Language						. Italian. Spanish			
Serial commu	nications		Japanese, English, Chinese (simplified), Chinese (Traditional), Korean, German, French, Italian, Spanish RS-232C/422: 1 CH						
EtherNet com			Ethernet 1000BASE-T						
	mmunications		Ethernet 1000BASE-1 Ethernet port baud rate: 100 Mbps (100Base-TX)						
Parallel I/O			 (When used in Multi-line random-trigger mode) 17 inputs (RESET, STEP0/ENCTRIG_Z0, STEP1/ENCTRIG_Z1, DSA0 to 1, ENCTRIG_A0 to 1, ENCTRIG_B0 to 1, DI0 29 outputs (RUN/BUSY1, BUSY0, GATE0 to 1, OR0 to 1, READY0 to 1, ERROR, STGOUT0 to 3, DO0 to 15) (When used in other mode) 13 inputs (RESET, STEP0/ENCTRIG_Z0, DSA0, ENCTRIG_A0, ENCTRIG_B0, DI0 to 7), 26 outputs (RUN, BUSY0, GATE0, OR0, READY0, ERROR, STGOUT0 to 3, DO0 to 15) * STGOUT 2 to 3 only for camera 4 ch type 						
Monitor interfa	ice		Integrated Controller and LCD	12.1 inch TFT color LCD (R	esolution: XGA 1,024 $ imes$ 768 d	ots)			
USB interface			4 channels (supports USB 1.1 a	and 2.0)					
Power supply	voltage *3		20.4 to 26.4 VDC						
	When connected to a	a intelligent compact camera	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.			
Current consumption	When connected t	o a 300,000-pixel camera							
(at 24.0 VDC)	· · ·		3.7 A max.	4.9 A max.					
*4 When connected to a 5 million-pixel camera									
Ambient temp	erature range		Operating: 0 to 45 °C for low cooling fan speeds, 0 to 50 °C for high cooling fan speeds Storage: -20 to 65 °C (with no icing or condensation)						
Ambient humi	dity range		Operating and storage: 35% to	85% (with no condensation)				
Weight			Approx. 3.2 kg	Approx. 3.4 kg	Approx. 3.2 kg	Approx. 3.4 kg			
			Touch pen (one, inside the from	l t a sa shi la starration Manaral		1			

*1 *2 *3

*4

This can be increased up to 1024 using the Scene group conversion tool. The image logging capacity changes when multiple cameras of different types are connected at the same time. Do not ground the positive terminal of the 24-VDC power supply to a Lite Controller. If the positive terminal is grounded, electrical shock may occur when an SG (0-V) part, such as the case of the Controller or Camera, is touched. The current consumption when the maximum number of cameras supported by each controller are connected. If a lighting controller model is connected to a lamp, the current consumption is as high as when an intelligent compact camera is connected.

Ratings and Specifications (Cameras)

Digital CCD/CMOS Cameras

Model	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M	FZ-S5M3	FZ-SC5M3					
Image elements		CCD image elements		Interline transfer reading all pixels, CCD image elements (1/1.8-inch equivalent)		CMOS image elements (2/3-inch equivalent)					
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color					
Effective pixels	640 (H) × 480 (V)		1600 (H) × 1200 (V)		2448 (H) × 2048 (V)						
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm) 7		7.1 × 5.4 (8.9mm)	7.1 × 5.4 (8.9mm)							
Pixel size	7.4 (μm) × 7.4 (μm)		4.4 (μ m) $ imes$ 4.4 (μ m)	4.4 (μm) × 4.4 (μm)		n)					
Shutter function	Electronic shutter; se	lect shutter speeds fror	n 20 µs to 100 ms								
Partial function	12 to 480 lines		12 to 1200 lines		4 to 2048 lines						
Frame rate (Image Acquisition Time)	80 fps (12.5 ms)		30 fps (33.3 ms)		25.6 fps (38.2 ms)						
Lens mounting	C mount										
Field of vision, installation distance	Selecting a lens acco	rding to the field of vision	on and installation dista	ance							
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or cond		Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)								
Ambient humidity range	Operating and storage	e: 35% to 85% (with no	condensation)								
Weight	Approx. 55 g		Approx. 76 g		Approx. 85 g						
Accessories	Instruction manual				÷	truction manual					

Small CCD Digital Cameras

Model	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC			
Image elements	Interline transfer reading all pixels, CCD image elements (1/3-inch equivalent)						
Color/Monochrome	Monochrome	Color	Monochrome	Color			
Effective pixels	640 (H) × 480 (V)						
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)	4.8 × 3.6 (6.0mm)					
Pixel size	7.4 (μm) × 7.4 (μm)	7.4 (μm) × 7.4 (μm)					
Shutter function	Electronic shutter; select shutter	Electronic shutter; select shutter speeds from 20 μm to 100 ms					
Partial function	12 to 480 lines						
Frame rate (Image Acquisition Time)	80 fps (12.5ms)						
Lens mounting	Special mount (M10.5 P0.5)						
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance						
Ambient temperature range	Operating: 0 to 50 °C (camera amp) 0 to 45 °C (camera head) Storage: -25 to 65 °C (with no icing or condensation)						
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)						
Weight	Approx. 150 g						
Accessories	Instruction manual, installation bracket, Four mounting brackets (M2)						

Intelligent Compact CMOS Cameras

Model	FZ-SQ010F	FZ-SQ100N						
Image elements	CMOS color image elements	CMOS color image elements (1/3-inch equivalent)						
Color/Monochrome	Color							
Effective pixels	752 (H) × 480 (V)							
Imaging area H x V (opposing corner)	4.51 × 2.88 (5.35mm)							
Pixel size	6.0 (μm) × 6.0 (μm)	.0 (μm) × 6.0 (μm)						
Shutter function	1/250 to 1/32,258	/250 to 1/32,258						
Partial function	8 to 480 lines							
Frame rate (Image Acquisition Time)	60 fps (16.7 ms)							
Field of vision	7.5×4.7 to 13×8.2 mm	13×8.2 to 53×33 mm	53×33 to 240×153 mm	29×18 to 300×191 mm				
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm				
LED class *	Risk Group2	·						
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C							
Ambient humidity range	Operating and storage: 35% t	to 85% (with no condensation)						
Weight	Approx. 150 g		Approx. 140 g					
Accessories	Mounting bracket (FQ-XL), polarizing filter attachment (FQ-XF1), instruction manual and warning label							

* Applicable standards: IEC62471-2

Narrow View FZ-SQ010F



Wide View (Long-distance)





Standard FZ-SQ050F



• Wide View (Short-distance)



Ratings and Specifications (Cable, LCD Monitor)

Camera Cables

Model	FZ-VS3 (2 m)	FZ-VSB3 (2 m)	FZ-VSL3 (2 m)	FZ-VSLB3 (2 m)	
Туре	Standard	Bend resistant	Right-angle	Bend resistant Right-angle	
Shock resistiveness		z single amp		im	
(durability)	3 directions	, 8 strokes, 4	times		
Ambient	Operation and storage: 0 to 65 °C				
temperature range	(with no icing or condensation)				
Ambient humidity range	Operation a (with no cor	nd storage: 4 ndensation)	40 to 70%RH		
Ambient atmosphere	No corrosiv	e gases			
Material Cable sheath, connector: PVC					
Minimum bending radius	69mm	69mm	69mm	69mm	
Weight	Approx. 170 g	Approx. 180 g	Approx. 170 g	Approx. 180 g	

Cable Extension Unit

Model	FZ-VSJ
Power supply voltage *1	11.5 to 13.5 VDC
Current consumption *2	1.5 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, or the Lighting Controller. *1

The current consumption shows when connecting the Cable Extension Unit to an external power supply. *2

LCD Monitor

Model	FZ-M08			
Size	8.4 inches			
Type Liquid crystal color TFT				
Resolution 1,024 × 768 dots				
Input signal	Analog RGB video input, 1 channel			
Power supply volt-	21.6 to 26.4 VDC			
age	21.0 10 20.4 VDO			
Current	Approx. 0.7 A max.			
consumption				
Ambient	Operating: 0 to 50 °C; Storage: -25 to 65 °C			
temperature range	(with no icing or condensation)			
Ambient	Operating and storage: 35 to 85% (with no condensa-			
humidity range	tion)			
Weight	Approx. 1.2 kg			
Accessories	Instruction Sheet and 4 mounting brackets			

Components and Functions

Example of the FZ5 Sensor Controllers LCD-integrated type (4-camera type)



Long-distance Camera Cables

Model	FZ-VS4 (15 m)	FZ-VSL4 (15 m)			
Туре	Standard	Right-angle			
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times				
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)				
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)				
Ambient atmosphere	No corrosive gases				
Material	Cable sheath, connector: PVC				
Minimum bending radius	78 mm				
Weight	Approx. 1400 g				

Parallel Cable

Model	FZ-VP	FZ-VPX			
Vibration	10 to 150 Hz single amp				
resistiveness	3 directions, 8 strokes, 4	times			
Ambient Operation: 0 to 50 °C; Storage: -20 to 65 °C					
temperature range	(with no icing or condensation)				
Ambient	Operation and storage: 35 to 85%RH				
humidity range	humidity range (with no condensation)				
Ambient atmosphere	No corrosive gases				
Material	Cable sheath: heat-resistant PVC Connector: resin				
Minimum bending radius	75 mm				
Weight	Approx. 160 g	Approx. 180 g			

LED Monitor Cable

Model	FZ-VM			
Vibration resistiveness	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times			
Ambient	Operation: 0 to 50 °C; Storage: -20 to 65 °C			
temperature range	(with no icing or condensation)			
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)			
Ambient atmosphere	No corrosive gases			
Material	Cable sheath: heat-resistant PVC Connector: PVC			
Minimum bending radius	75 mm			
Weight	Approx. 170 g			

	Name	Description			
[1]	POWER LED	Lit while power is ON.			
[2]	RUN LED	Lit while the controller is in Run Mode.			
[3]	ERROR LED	Lit when an error has occurred.			
[4]	I/O connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor and PLC.			
[5]	Camera connector	Connect cameras.			
[6]	Power	Connect a DC power supply. Wire the power supply unit independently of other devices. After wiring, replace the terminal cover.			
[7]	Ground terminal	Connect the ground wire. Make sure that the controller is grounded with a separate ground wire.			
[8]	Monitor connector (analog RGB)	Connect monitor.			
[9]	RS-232C/RS-422 connector	Connect an external device such as a personal computer or PLC.			
[10]	USB connector	Connect a track ball, mouse and USB memory. A total of four USB ports are provided and any of them can be used. However, when connecting two or more USB memories, do not connect them to adjacent ports. Doing so may cause the USB memories to come into contact, resulting in malfunction or damage.			
[11]	EtherNet connector	Connect the controller to a personal computer.			
[12]	Touch pen (holder)	A touch pen is stored. (Provided with the LCD integrated type only)			

Processing Items

Group	lcon		Processing Item	Group	lcon		Processing Item
	à	Search	Used to identify the shapes and calculate the position of measurement objects.			Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.
		Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.		Lite	Camera Image Input HDRLite	HDR function for FZ-SQ Intelligent Compact Cameras.
		Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.		W	Camera Switch	To switch the cameras used for measurement. Not input images from cameras again.
		ECM Search	Used to search the similar part of model form input image. Detect the evaluation value and position.			Measurement Image Switching	To switch the images used for measurement. Not input images from camera again.
		EC Circle Search	Extract circles using "round " shape information and get position, radius and quantity in high preciseness.	Input Image	비	Multi-trigger Imaging	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert the Multi-trigger Imaging to the top of the
	Shape Search II Used to search the similar part of model from input image regardless of environmental changes. Detect the evaluation value and position.			flow. The Multi-trigger Imaging processing item captures multiple images at user-defined timings and			
	ш ф дфд	Shape Search II	Robust detection of positions is possible at high- speed and with high precision incorporating environmental fluctuations, such as dif- ferences in individual shapes of the workpieces, pose fluctuations, noise superimposition and shielding.		비슷 비슷	Multi-trigger Imaging Task	executes parallel measurement for each image. Insert this processing item to the top of the processing which requires imaging for multiple times.
	-	EC Corner	This processing item measures a corner position (cor- ner) of a workpiece.			Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.
	*	Ec Cross	The center position of a crosshair shape is mea- sured using the lines created by the edge information on each side of the		X	Filtering	Used for processing images input from cameras in order to make them easier to be measured.
	ð	Classification	crosshair. Used when various kinds of products on the assembly line need		3	Backgrond Suppression	To enhance contrast of images by extracting color in specified brightness.
	•	Edge Position	to be sorted and identified. Measure position of measurement objects according to the color change in measurement		T SS	Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness.
			area. Detect edges by color change in measurement area.			Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.
	888	Edge Pitch	Used for calculating number of pins of IC and connectors.			Extract Color Filter	Convert color image to color extracted image or binary image.
		Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.		P	Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.
	₽	Scan Edge Width	Measure max/min/average width of workpieces according to the color change in separated	Compensate image		Stripes Removal Filter II	Remove the background pattern of vertical, horizontal and diagonal stripes.
	ð	Circular Scan	measurement area. Measure center axis, diameter and radius of			Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.
leasurement	Š.	Edge Position Circular Scan	circular workpieces. Measure center axis, width and thickness of ring		4	Trapezoidal Correction	Rectify the trapezoidal deformed image.
		Edge Width	workpieces. Calculate approximate lines from the edge information on two sides of a square workpiece to measure the an-		4	Machine Simulator	How the alignment marks would move on the im- age when each stage or robot axis is controlled can be checked.
	3	Color Data	gle formed at the intersection of the two lines. Used for detecting presence and mixed varieties of products by using color average and deviation.			Image Subtraction	The registered model image and measurement image are compared and only the different pixels are
		Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured.				extracted and converted to an image. Process the images acquired from cameras in order to make
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.			Advanced filter	them easier to measure. This processing item consolidates existing image conversion filtering into one processing item and adds extra functions.
	.	Label Data	Selecting one region of extracted Labeling, and get that measurement. Area and Gravity position can be got and judged.			Panorama	Combine multiple image to create one big image. Advanced arithmetic processing can be easily
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.		-00	Unit Macro	incorporated into workflow as Unit Macro processing items.
	×	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.			Unit Calculation Macro	This function is convenient when the user wants to cal- culate a value using an original calculation formula or change the set value or system data of a processing
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images.			Calculation	item. Used when using the judge results and measured values of Procitem which are registered in
	AB(Character Inspect	Recognize character according correlation search with model image registered in [Model Dictionary].		+++++++++++++++++++++++++++++++++++++++	Line Regression	processing units. Used for calculating regression line from plural measurement coodinate.
	Date 08-02-1	Date Verification	Reading character string is verified with internal date.		* 1	Circle Regression	Used for calculating regression circle from plural measurement coordinate.
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].			Precise Calibration	Used for calibration corresponding to trapezoidal
		2DCode *2	Recognize 2D code and display where the code quality is poor.		User	User Data	distortion and lens distortion. Used for setting of the data that can be used as common constants and variables in scene group
		Barcode *1	Recognize barcode, verify and output decoded characters.				data. Used to change the ProcItem data (setting
	OCR	OCR	Recognize and read characters in images as character information.	Support measurement		Set Unit Data	parameters,etc.) that has been set up in a scene.
	OCR	OCR User Dictionary	Register dictionary data to use for OCR.			Get Unit Data	parameters,etc.) of ProcItem that has been set up in a scene.
	\bigcirc	Circle Angle	Used for calculating angle of inclination of circular measurement objects.			Set Unit Figure	Used for re-setting the figure data (model, measurement area) registered in an unit.
		Glue Bead Inspection	You can inspect coating of a specified color for gaps or runoffs along the coating path.		*	Get Unit Figure	Used for get the figure data (model, measurement area) registered in an unit.
put Image		Camera Image Input	To input images from cameras. And set up the conditions to input images from cameras. (To FZ5 Sensor Controllers only)			Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.
ipat intage	ę	Camera Image Input FH	To input images from cameras. And set up the conditions to input images from cameras. (For FH Sensor Control- lers only)			Image Logging	Used for saving the measurement images to the memory and USB memory.
	1	1			ⓐ→	Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.
						Data Logging	Used for saving the measurement data to the memory and USB memory.
						1	Lised for calculating the elanced time since the

Used for calculating the elapsed time since the

Processing is stopped only at the set time. The

standby time is set by the unit of [ms].

neasurement trigger input.

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Elapsed Time

Wait

Group	lcon		Processing Item		Group	Icon		Processing Item
	3	Focus	Focus setting is supported.	. –		皋	Conditional Branch	Used where more than two kinds of products on the production line need to detected separately.
	Iris Focus and aperture setting is supported.				80	End	This ProcItem must be set up as the last processing unit of a branch.	
	000	Parallelize	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement				DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branching via external inputs.
	B		time. This processing item is placed at the top of processing to be performed in parallel.			富←	Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-protocol command can be executed.
	00 0	Parallelize Task	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed im-		Branch		Control Flow PLC Link	Set the measurement flow processing into the wait state in which the specific PLC Link command can be executed.
			mediately before processing to be performed in paral- lel between Parallelize and Parallelize End.			日	Control Flow Parallel	Set the measurement flow processing into the wait state in which the specific parallel command can be executed.
		Statistics	Used when you need to calculate an average of multiple measurement results.			日日	Control Flow Fieldbus	Set the measurement flow processing into the wait state in which the specific Fieldbus command can be executed.
	Referrence Calib Data Data and Discontion compensation data and Discontion compensation data and Discontion compensation data and Discontion			SWITCH	Selective Branch	Easily branch to multiple destinations.		
		Position Data Calculation	The specified position angle is calculated from the measured positions.	Output result			Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.
Support	+	Stage Data	Sets and stores data related to stages.				Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.
measurement	. 20	Robot Data	Sets and stores data related to robots. This processing item automatically calculates the entire axis			<u>M</u>	Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.
		Vision Master Calibration	movement amount of the control equipment necessary for calibration.			Cog	Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus
	¢.	PLC Mastoer Calibration	Calibration data is created using a communication command from PLC.			OK	Result Display	interface. Used for displaying the texts or the figures in the
	ţj	Convert Position Data	The position angle after the specified axis move- ment is calculated.		Display result		Display Image File	camera image. Display selected image file.
	+/	Movement Single Position	The axis movement that is required to match the mea- sured position angle to the reference position angle is calculated.			NG	Display Last NG Image	Display the last NG images.
	#	Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding ref- erence position angles are calculated.	*	*1 Bar Codes that can be read : JAN/EAN/UPC (including add Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 9 GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Exp			
	+	Detection Point	Obtains position/angle information by r eferring to the coordinate values measured with the Mea- surement Processing Unit.	*	Pharmac *2 2D Code		an be read : Data	a Matrix (ECC200), QR Code
		Camera Calibration	By setting the camera calibration, the measure- ment result can be converted and output as actual dimensions.					
	±9	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.					

Dimensions

Sensor Controllers



(Unit: mm)

Cameras



Small digital CCD cameras



Intelligent Compact CMOS Cameras





Cables



*1. cable is available in 2m/5m.

*1. cable is available in 2m/5m

*1. cable is available in 2m/5m.

15-pin rectangular connector

LCD Monitor

Camera Cable Extension Unit

POWER LED Indicator

85

Power termina

14.9



Optical Chart

Meaning of Optical Chart

The X axis of the optical chart shows the field of vision (mm) (*1), and the Y axis of the optical chart shows the camera installation distance (mm) (*2).



- *1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
- *2. The vertical axis represents WD for small cameras.







Related Manuals

Man.No.	Model number	Manual
Z421	FZ5	Vision System FZ5 Series User's Manual
Z424	FZ5	Vision System FZ5 Series Processinng Item Function Reference Manual
Z422	FZ5	Vision System FZ5 Series User's Manual for Communications Settings
Z423	FZ5	Vision System FZ5 series Hardware Setup Manual
Z425	FZ5	Vision System FZ5 series Macro Customize Functions Programming Manual

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